



CONSTRUCTION

1. The Essentials Series Corten Steel Planters are constructed of ASTM A606 Type 4 grade Corten Steel. Planters are fabricated using a 12 ga. thickness.
2. Planters are manufactured with standard 1", 1.5", or 2" drain holes or no drain holes. Quantity and placement as directed by Purchaser. Holes are cut to nominal O.D. for standard PVC pipe trade sizes.

STANDARD SELECTIONS

1. Standard lip = 1.5" wide lip x 1" return.

CUSTOMIZATION

1. The Essentials Series Corten Steel Planters can be specified in customized sizes. Sizes must specify LxWxH dimensions for fabrication.

PRE-WEATHERED FINISH

1. Planters are offered in two finish options
 - i. Pre-Weathered Finish (default) with temporary sealant
 - ii. Un-Weathered Finish, no sealant
2. Planters do not weather with consistent color and patina among groups. Units weather at varying rates and develop coloration which is unique to each individual unit. (Standard level of finish shown)
3. Sealant applied is a light, temporary sealant with zero VOC's, and matte finish. Application is applied to exterior only for handling of units during install. Units will continue to oxidize, patina will darken, and sealant will wear off.

4. Purchasers should exercise caution in placement as units may leach onto adjacent surfaces until fully weathered and self sealed.



Example: Typical Pre-Weathered Finish

ESSENTIALS SERIES CORTEN STEEL STANDARD SIZES

PRODUCT ID	LENGTH	WIDTH	HEIGHT	THICKNESS	AVG. WT.
ES_40C	26"	26"	40"	12 ga.	129 lbs
ES_30C	30"	30"	30"	12 ga.	113 lbs
ES_24C	48"	24"	24"	12 ga.	116 lbs
ES_24.2C	48"	48"	24"	12 ga.	180 lbs
ES_24.3C	60"	24"	24"	12 ga.	139 lbs
ES_18C	30"	30"	18"	12 ga.	78 lbs
ES_14C	42"	42"	14"	12 ga.	111 lbs
ES_14.2C	26"	26"	14"	12 ga.	55 lbs