



CONSTRUCTION

1. The Frio Series Corten Steel Planters are constructed of ASTM A606 Type 4 grade Corten Steel. Planters are fabricated using 12 ga. & 14 ga. thicknesses.

2. Planters are manufactured with standard 1", 1.5", or 2" drain holes or no drain holes. Quantity and placement as directed by Purchaser. Holes are cut to nominal O.D. for standard PVC pipe trade sizes.

STANDARD SELECTIONS

- Standard lip = 2" wide lip with no return.
- Standard toe-kick = 2" H x 2" inset.

CUSTOMIZATION

1. Fabrication of F&F Corten Steel Frio Series can be customized to designer specified sizes for DIAM. X H. Custom size units will be priced on labor, material, and thickness.

2. Flat base, no toe-kick.

PRE-WEATHERED FINISH

- Planters are offered in two finish options
 - Pre-Weathered Finish (default) with temporary sealant
 - Un-Weathered Finish, no sealant
- Planters do not weather with consistent color and patina among groups. Units weather at varying rates and develop coloration which is unique to each individual unit. (Standard level of finish shown)
- Sealant applied is a light, temporary sealant with zero VOC's, and matte finish. Application is applied to exterior only for handling of units during install. Units will continue to oxidize, patina will darken, and sealant will wear off.

4. Purchasers should exercise caution in placement as units may leach onto adjacent surfaces until fully weathered and self sealed.



Example: Typical Pre-Weathered Finish

FRIO SERIES CORTEN STEEL STANDARD SIZES

PRODUCT ID	TOP O.D.	HEIGHT	THICKNESS	AVG. WT.
FR_42C	26"	42"	12 ga.	120 lbs
FR_30C	30"	30"	12 ga.	112 lbs
FR_24C	36"	24"	12 ga.	144 lbs
FR_18C	60"	18"	12 ga.	201 lbs
FR_18.2C	28"	18"	12 ga.	72 lbs
FR_24.2C	24"	24"	0.125	83 lbs