



### Construction and Finish

1. The Boardform Series Planters are a line of completely customizable planter pots. Units range from 3" - 4" thick and are manufactured according to designer's specifications. They are manufactured with standard 1", 1.5", 2" drain holes, no drain holes. They have an average strength tested at 28-30 days of 5,810 psi.
2. Planters come with steel loops cast within inside of planter for lifting/locating the unit.
3. Planters are lightly sealed inside/outside to enhance color and protect surfaces from moisture, dirt, and stains.
4. 99% of Form and Fiber's boardform planters are cast using a standard gray cement base, with no integral pigment.
5. Integral pigments can be added for an upcharge per unit, however, pigment can "mute" the grain pattern and create a monochromatic effect making it visually difficult to see. Standard Gray allows for the highest level of grain expression in units cast.



Tight Joints

Medium Joints

Finger Joints

### Wall Thickness

1. The standard wall thickness cast for Form and Fiber's boardform planters is as follows:
  - 3.0" Minimum wall thickness for planters up to 6'-0" L
  - 3.5" thickness for planters over 6'-0" L (72")
  - 4.0" thickness for planters over 8'-0" L (96"), with manufacturer approval for overall size of box. Limitations in size will apply over 8'-0" L and/or over 5,000 lbs.

### Limitations in Customization

1. Form and Fiber is able to cast a variety of sizes of boardform planters, however, limitations do apply.
  - 9'-0" L MAX with a width of 5'-0" or less for this length.
  - Units 5,000 lbs or less.

### Custom Unit Size

- Height Customizable Using 4/6/8" Nominal Board Widths
- Width Customizable with limitations for overall size
- Length Customizable Up to 96" Long
- Pattern Horizontal Aligned or Offset
- Joints Finger, Medium, or Tight Joints
- Default 6" Boards with Medium Joints

Note If not specified, 6" nominal boards & medium joints are used as the standard default for fabrication of units.