

# CYPRESS SERIES CORTEN STEEL PLANTERS



**Pre-Weathered Finish** 

### CONSTRUCTION

1. The Cypress Series Corten Steel Planters are constructed of ASTM A606 Type 4 Corten Steel. Planters are fabricated using 12 ga. & 14 ga. thicknesses. Planters are offered in two finish options:

- i. Un-weathered; no exterior sealant
- ii. Pre-weathered with temporary sealant for handling

2. Planters are manufactured with standard 1", 1.5", or 2" drain holes or no drain holes. Quantity and placement as directed by Purchaser. Holes are cut to nominal O.D. for standard PVC pipe trade sizes.

#### **PRE-WEATHERED FINISH**

- 1. Planters are offered in two finish options
  - i. Pre-Weathered Finish (default) with temporary sealant ii. Un-Weathered Finish, no sealant

2. Planters do not weather with consistent color and patina among groups. Units weather at varying rates and develop coloration which is unique to each individual unit. (Standard level of finish shown)

3. Sealant applied is a light, temporary sealant with zero VOC's, and matte finish. Application is applied to exterior only for handling of units during install. Units will continue to oxidize, patina will darken, and sealant will wear off.

4. Purchasers should exercise caution in placement as units may leach onto adjacent surfaces until fully weathered and self sealed.

#### STANDARD SELECTIONS

- 1. Standard lip = 2" wide lip with no return.
- 2. Larger sizes have 3" wide lip no return.

#### CUSTOMIZATION

1. Fabrication of F&F Corten Steel Cypress Series can be customized to designer specified sizes for DIAM. x HT. Custom size units will be priced on labor, material, and thickness.

## CYPRESS SERIES CORTEN STEEL STANDARD SIZES

PRODUCT ID	TOP O.D.	HEIGHT	BASE O.D.	THICKNESS	AVG. WT.
CY_40C	26"	40"	16"	12 GA.	91 lbs
CY_40.2C	60"	40"	30"	12 GA.	222 lbs
CY_36C	48"	36"	24"	12 GA.	154 lbs
CY_28C	72"	28"	42"	12 GA.	235 lbs
CY_26C	36"	26"	18"	12 GA.	85 lbs
CY_22C	30"	22"	15"	12 GA.	60 lbs
CY_18C	42"	18"	26"	12 GA.	88 lbs
CY_18.2C	72"	18"	48"	12 GA.	199 lbs
CY_15.2C	30"	15"	15"	12 GA.	46 lbs

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